



Advanced glass solutions for  
the next generation of  
greenhouses



High-quality glass for  
all climates



**At AGCULTURE™ we provide advanced glass solutions for the next generation of greenhouses.**

AGCULTURE™ offers a broad portfolio of glass products suitable for a wide range of vegetables, plants and flowers, such as tomatoes, cucumbers, medical cannabis and orchids, to name just a few. We will be delighted to analyse your request and come up with the best solution for your specific needs.

  
fountain

**Fountain, a low-iron float glass featuring a specially treated surface, delivers superb hortiscatter. It is also available with a double-sided anti-reflective coating**

Fountain distributes light evenly throughout the greenhouse so it is available to every single leaf and crop. The result is better crop health, yield and uniformity.



# Key properties

## Hemispherical light transmission ( $T_{\text{Hem}}$ ) and anti-reflective coating

❖ Our highly durable anti-reflective coating delivers high hemispherical light transmission (average light transmission all year round). **The higher the  $T_{\text{Hem}}$ , the higher the crop yield.**

## Hortiscatter

❖ Fountain's superb hortiscatter delivers **even light distribution, reducing shade and ensuring uniform crop growth.** This not only prevents leaves from burning, but also makes them grow more horizontally, resulting in greater light capture and a higher yield.

## Hydrophilic glass

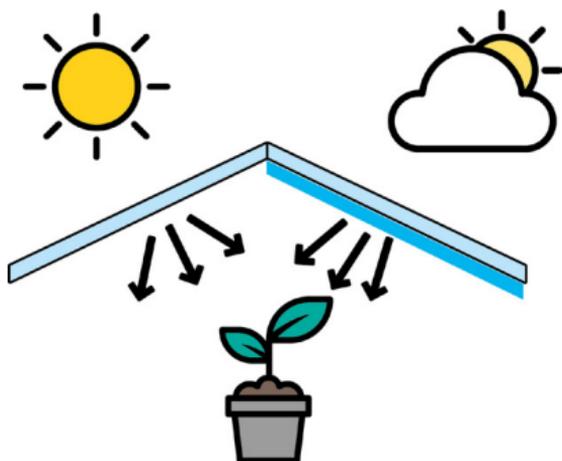
❖ In cold climates, the inner side of the glass in greenhouses is wet about 90% of the time. With hydrophobic glass, condensation occurs in the form of droplets, thus reducing light transmission. By contrast, **water spreads uniformly on hydrophilic glass,** resulting in higher light transmission. This increase will vary depending on the hortiscatter level, thus enabling growers to maximise their crop yields.

- ❖ No "rain effect" inside the greenhouse.
- ❖ Hydrophilic surface guides the water towards gutters, allowing it to be recaptured and recycled.

## Durability

❖ Our anti-reflective coating not only maximises light transmission, but also **protects the glass from the corrosion** that is very likely to occur when the glass surface is regularly exposed to water. Moreover, the anti-reflective coating is **not damaged** by brush cleaning on the outer surface of the glass or pressurised solution cleaning on the inner surface, thus ensuring the glass continues **to deliver superb performance throughout the entire lifecycle of the greenhouse.**

## How it works



### Hot and sunny day (dry glass)

#### Benefits of scattered light

- ❖ Light reaches even the lower leaves, causing them to grow more horizontally<sup>1</sup>.
- ❖ Homogeneous distribution of light allows uniform crop growth.
- ❖ Lower leaves contribute more to photosynthesis.
- ❖ Higher yield.

### Cold and cloudy day (wet glass)

#### Benefits of more direct light

- ❖ The film of water does not reflect incident light in the same way droplets do, thus increasing light transmission compared to hydrophobic surfaces.
- ❖ Higher yield.

#### Did you know?

**1% more  $T_{Hem}$**  (hemispherical light transmission) = approximately **0.8% higher yield<sup>2</sup>**

**10% more hortiscatter** = approx. **3% higher yield<sup>1,3</sup>**

*These values are valid for tomatoes, with the hortiscatter rule tested up to 45% hortiscatter.*



# Operational excellence and high-quality production

❖ At AGC Glass Europe, glass is produced, etched and/or coated, processed and packed in-house for delivery to growers. The **quality** of your glass is carefully **monitored from start to finish**.

## Compliance

❖ Our basic glass complies with EN 572-2 (latest version) - Glass in building - Basic soda lime silicate glass products - Part 2: Float glass.

❖ Our thermally toughened products comply with EN 12150 (latest version) - Glass in building - Thermally toughened soda lime silicate safety glass.

❖ Our coated products comply with EN 1096 (latest version) - Glass in building - Coated glass.

<sup>1</sup> Li, T., Heuvelink, E., Dueck, T.A., Janse, J., Gort, G. and Marcelis, L.F.M., 2014. *Enhancement of crop photosynthesis by diffuse light: quantifying the contributing factors*. Ann. Bot. 114, 145-156.

<sup>2</sup> Marcelis, L.F.M., Broekhuijsen, A.G.M., Meinen, E., Nijs, E.M.F.M. and Raaphorst, M.G.M. 2006. *Quantification of the growth response to light quality of greenhouse grown crops*. Acta Horticulturae 711, 97-104. doi:10.17660/ActaHortic.2006.711.9.

<sup>3</sup> <https://wiki.groenkennisnet.nl/display/KAS/Diffuus+licht+en+gewas>

# Performance

Glass (4mm)	$T_{\text{Par}}$ <sup>(d,e)</sup> (± 1%)	$T_{\text{Hem}}$ <sup>(d,f)</sup> (± 1%)	Hortiscatter <sup>(g)</sup> (± 5%)
Fountain <sup>(a,c)</sup> , Ultra-low hortiscatter, 2xAR <sup>(b)</sup>	96.5%	85.5%	15%
Fountain, Low hortiscatter, 2xAR	96.5%	84.1%	27%
Fountain, Mid hortiscatter, 2xAR	96.5%	83.0%	38%
Fountain, High hortiscatter, 2xAR	96.5%	80.6%	63%
Fountain, Ultra-low hortiscatter, 1xAR	94.0%	84.5%	15%
Fountain, Low hortiscatter, 1xAR	94.0%	83.1%	27%
Fountain, Mid hortiscatter, 1xAR	94.0%	82.0%	38%
Fountain, High hortiscatter, 1xAR	94.0%	79.6%	63%

<sup>(a)</sup> Fountain is a low-iron float glass which is chemically etched on one side and coated with AR coating(s)

<sup>(b)</sup> AR is the anti-reflective coating

<sup>(c)</sup> All products are fully thermally toughened (tempered)

<sup>(d)</sup> The values were measured after tempering process

<sup>(e)</sup> PAR: photosynthetically active radiation

<sup>(f)</sup>  $T_{\text{Hem}}$  (hemispherical light transmission) is the total transmission of light through a hemisphere over the observer or target, distributed equally over the hemisphere surface.<sup>2</sup>

<sup>(g)</sup> Hortiscatter is the integral value of geometrical distribution of light intensity, as measured by the bi-directional transmittance (or reflectance) distribution function (BTDF) under a given angle of incidence of incoming light beam (3D data).<sup>1</sup> Our hortiscatter is measured and certified by Wageningen University and Research.

PAR,  $T_{\text{Hem}}$  and hortiscatter are measured according to standard NEN 2675 + C1:2018 by Wageningen University and Research (WUR).

## Availability

Thickness: 4.0 mm (± 0.2 mm) and 5.0 mm (± 0.2 mm)

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**Visit our website:** [agculture.eu](http://agculture.eu)



AGC Glass Europe has representatives worldwide

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